149. Fragmentation of 6-Deoxy-6-halo-hexono-1,5-ortholactones: A Concerted, Nonstereospecific Process

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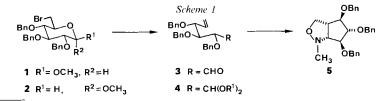
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Summary

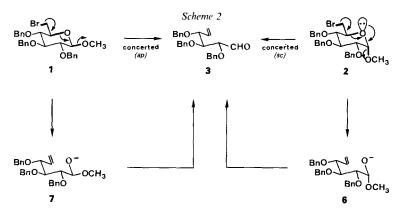
The synthesis of the D-*arabino*- and D-*ribo*-ortholactones 13a-f and 15b-f and their treatment with Zn leading to the unsaturated esters 14a-d and 16a-d are described. Possible fragmentation mechanisms are discussed. The results were only compatible with a concerted, nonsynchronous process, where both the axial lone pair of the ring oxygen atom and the lone pair formed during rupture of the C(5),O-bond participate in the elimination of the axial and of the equatorial C(1)-alkoxy groups, respectively.

Introduction. – We have described a synthesis of cyclopentane derivatives from monosaccharides [1-4] (see also [5-11]). The crucial steps in this synthesis are the reductive fragmentation of 6-bromo-6-deoxy-glycosides leading to unsaturated aldehydes and the intramolecular cycloaddition of the corresponding nitrones. This sequence is illustrated in *Scheme 1* by the transformation of the anomeric glucosides 1 and 2 into the cyclopentane 5.

The reductive fragmentation was effected with activated Zn in boiling aqueous alcohols or by treatment of the halogen compound with BuLi¹). In parallel experiments, both the α - and β -D-anomers, respectively, of a given pyranoside afforded the same products in essentially the same yields and with the same rates, provided that the reaction mixture was freed from excess Zn and treated with weakly basic ion-exchange resin and charcoal before evaporation of the solvent. Without this treatment, the aldehyde obtained from the α -D-pyranoside, but not the one obtained from the β -D-pyranoside, was contaminated with 20–30% of the corresponding acetal, such as 4. This indicates that two mechanisms of fragmentation are operating for the two anomers,

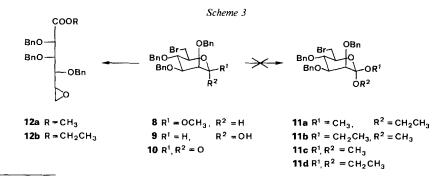


¹) In addition to the expected aldehyde we always found the secondary alcohols derived from the addition of BuLi to the aldehyde.



respectively. This appears to be in keeping with the rules derived by *Grob* for the concerted fragmentation of compounds Å-B-C-D-E, where B, C, and D are C-atoms, E denotes a leaving group, and Å a group possessing a lone pair of electrons [12] [13]. According to these rules, only the β -D-anomers (*Scheme 2*) should fragment in a concerted way since all the bonds to be broken are antiperiplanar to each other ('concerted *ap*-fragmentation')²). The α -D-anomers where the C(5),O- and the axial C(1),O-bond are in a synclinal arrangement lead to the unsaturated aldehydes via the corresponding hemiacetals. However, on one hand it is conceivable that both anomers react via the formation of a hemiacetal intermediate, such as 6 and 7. On the other hand, also the α -D-anomer may *a priori* fragment in a concerted way, if the axial lone pair of the ring O-atom participates in the elimination of the axial C(1)-alkoxy group before the C(5),O-bond is broken ('concerted *sc*-fragmentation').

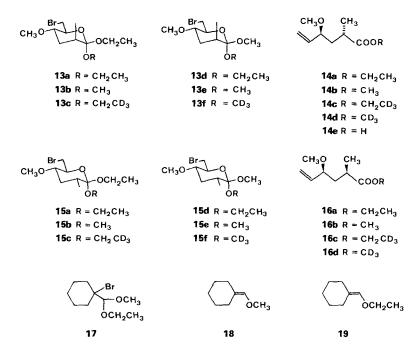
We wished to examine the possibility of such a participation of a lone pair orthogonal to the bonds broken in a 'concerted *ap*-fragmentation'. For this purpose, we examined the fragmentation of mixed ortholactones, yielding unsaturated esters in different proportions according to the mechanism of fragmentation.



²) We assume that the reaction is initiated by a single electron transfer, followed by the expulsion of bromide ion from the intermediate radical anion, a second single electron transfer, and a heterolytic fragmentation. These processes occur most certainly on the surface of the bulk metal, involving (one or more) zinc-organic species, by an analogy with the formation of *Grignard* reagents [14a]. Our interpretation is based on the assumption, that the neutral radicals do not fragment. This is evidenced by the failure of allyl ethers to form allylbenzene upon reaction with phenyl radicals, in contrast to the reaction of allyl thioethers [14b].

Preliminary experiments were accomplished in the mannose series. Hydrolysis of 8 afforded the hemiacetal 9 which was oxidized to the lactone 10. All experiments for the preparation of the ortholactones 11 by reaction of 10 with Me₃OBF₄ or Et₃OBF₄ and subsequent treatment of the reaction mixture with the appropriate alcohol [15] failed. At temperatures above 40 °C, 10 decomposed in the presence of the *Meerwein* salt. At room temperature, the only products were the epoxides 12 obtained by base-catalyzed alcoholysis of 10 [16]. The large number of σ -acceptor substituents in 10 may cause the weak nucleophilicity of the carbonyl group. In fact, under analogous conditions, 6-(1-bromomethyl)tetrahydro-2H-pyran-2-one gave the expected ethyl methyl ortholactone [17].

A substituent at C(2) of the ortholactone is important in the analysis of a two-step fragmentation (see below). An equatorial RO-group at C(4) stabilizes the ${}^{4}C_{1}$ -conformation of the ortholactone. In addition, it may be advantageous as a potential ligand in a presumed zinc-organic intermediate. Therefore, we chose the D-arabino- and D-ribo-ortholactones³) 13 and 15 as suitable models for the study of the fragmentation leading to the products 14 and 16, respectively.

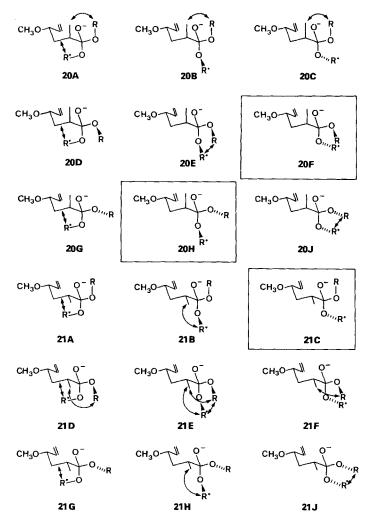


Mechanisms of Fragmentation of 13 and 15 and expected products. – In this section, we deduce the ratio of elimination of the axial vs. the equatorial C(1)-alkoxy group according to the different reaction mechanisms operating. The following mechanisms of the fragmentation of 13 and 15 were considered. A) Exclusively 'concerted ap-fragmentation' (according to Grob). B) Exclusively 'concerted sc-fragmentation' (with a participation of the axial lone pair of the ring O-atom). C) Intermediate formation of a conformationally stable hemiorthoester (the expulsion of an alkoxy group being faster

³) In this paper, the configurational prefixes are given according to the Anglo-American usage, *i.e.* D-arabino and D-ribo correspond to D-erythro-L-glycero and D-erythro-D-glycero, respectively.

than conformational isomerizations). D) Intermediate formation of a conformationally labile hemiorthoester (conformational isomerizations being faster than the expulsion of an alkoxy group). E) Pairwise competition of the processes A-D.

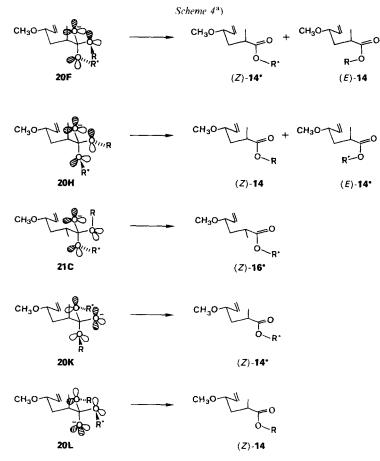
In a fragmentation according to A only the equatorial and according to B only the axial C(1)-alkoxy group of 13 and 15 is lost⁴). A fragmentation according to C or D leads to hemiorthoesters which are cleaved to the unsaturated esters according to the rules of *Deslongchamps* [18–20]. The activation energy for the cleavage of hemiorthoester anions but not for neutral hemiorthoesters⁵) may be smaller than the one for conformational isomerizations [21], hence the mechanisms C and D must be distinguished.



⁴) Assuming that only the ${}^{4}C_{1}$ -conformation of the ortholactones participates in the reaction.

⁵⁾ In our case, alkoxyzinc compounds would be likely intermediates.

Of the 9 synclinal conformations of the hemiorthoester 20 which may be formed from the D-arabino-ortholactones 13 [20], only the conformers 20F and 20H are exempt of a 1,3-diaxial-type interaction of an alkoxy group of the hemiorthoester function with another substituent. Of the 9 synclinal conformations of hemiorthoester 21 which may be formed from the D-ribo-ortholactones 15, only the conformer 21C is free from such a 1,3-diaxial-type interaction. These 3 conformers are the important ones in the fragmentation of 13 and 15 according to mechanism C. Since the steric interaction of the orthoester function with C(3) and the C(2)-methyl group are the same in the starting material 13 and in the intermediate 20, the conformers 20F and 20H should be obtained in equal amounts. Deslongchamps has found that the cleavage of hemiorthoesters leading to (Z)-esters is favoured over the one leading to (E)-esters by secondary electronic effects [20]. If the cleavage affords (Z)-esters only⁶), 20F loses RO⁻ to yield (Z)-14* and 20H loses R*O⁻ to yield (Z)-14 (Scheme 4). In this case, a fragmen-



a) The products containing the R*O-group are marked by a star in their numbering.

⁶) Such cleavages are known, see [20].

tation of 13 according to mechanism C leads to the esters 14 and 14^{*} in equal amounts. If (E)-esters are also formed, the difference of the leaving group properties of RO⁻ and R^{*}O⁻ will lead to unequal proportions of (Z)-14^{*}/(E)-14 (from 20F) and of (Z)-14/(E)-14^{*} (from 20H). This effect on the proportions of 14 (E and Z) to 14^{*} (E and Z)⁷) remains weak as long as the (Z)-esters are formed in large excess, or as long as RO⁻ and R^{*}O⁻ do not differ strongly.

The D-ribo-conformer **21C** loses RO^- to afford (Z)-16^{*}, *i.e.* in a fragmentation of 15 according to mechanism C, only the equatorial alkoxy group is lost.

In a fragmentation according to mechanism D, all 27 synclinal conformers of the hemiorthoesters 20 or 21 arising from the rotation around the C(1),C(2)- and C(1),O-bonds must be considered. In addition to 20F and 20H, there are the 2 conformers 20K and 20L, without a 1,3-diaxial-type interaction, obtained by the rotation around the

Mechanism	Ortholactone	Expected loss of the equatorial alkoxy group [%	
A	13a-f, 15a-f	100	
В	13a-f, 15a-f	0	
С	13a-f	50	
	15a-f	100	
D^{a})	13a, 13c, 13e, 13f	50	
	15a, 15c, 15e, 15f	50	
	13b, 15b	20	
	13d, 15d	80	
A and B	13a-f, 15a-f	100- 0	
A and C	13a-f	100- 50	
	15a-f	100	
A and D^a)	13a, 13c, 13e, 13f	100- 50	
<i>,</i>	15a, 15c, 15e, 15f	100- 50	
	13b, 15b	100- 20	
	13d, 15d	100- 80	
B and C	13a-f	0- 50	
	15a-f	0-100	
B and D^a)	13a, 13c, 13e, 13f	0 50	
,	15a, 15c, 15e, 15f	0- 50	
	13b, 15b	0- 20	
	13d, 15d	0- 80	
C and D^{a})	13a, 13c, 13e, 13f	50	
	15a, 15c, 15e, 15f	100-50	
	13b	50- 20	
	13d	50-80	
	15b	100-20	
	15d	100- 80	

 Table 1. Expected Loss of the Equatorial Alkoxy Group Assuming a Single Fragmentation Mechanism, Resp.

 Pairs Thereof

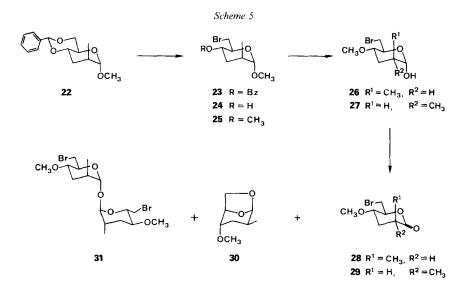
^a) Assuming the same leaving-group properties for CH_3O^- and CD_3O^- and for $CH_3CH_2O^-$ and $CD_3CH_2O^-$, respectively, and considering that CH_3O^- is a better leaving group than $CH_3CH_2O^-$ by a factor of 4.

⁷) These proportions only can be experimentally determined.

C(1),C(2)-bond. These two conformers can only lose one alkoxy group: **20K** loses RO⁻ yielding (Z)-14^{*}, and **20L** loses R^{*}O⁻ yielding (Z)-14. A similar set of 4 favoured conformers with an analogous reaction pattern is deduced from the hemiorthoester **21**. Since the leaving-group properties of the two C(1)-alkoxy groups in **13c**, **13f**, **15c** and **15f** are very similar to each other (deuteriated *vs.* nondeuteriated substituents), the equatorial and the axial alkoxy groups are lost in equal amounts. The assumption that methoxide is a better leaving group than ethoxide was checked by treating the mixed bromoacetal **17** under the conditions of the reductive fragmentation (NaI/Zn in butanone/THF). The enol ethers **18** [22] [23] and **19** [22] were formed in a ratio of *ca.* 1:4. Similar product ratios are expected in the fragmentation of **13b**, **13d**, **15b** and **15d** according to the mechanism *D*.

The results of these considerations are summarized in *Table 1*, which also indicates the expected loss of the equatorial alkoxy group in the case that two of the above mentioned mechanisms compete in the fragmentation of the ortholactones. The extent of this loss is limited by the exclusive validity of one of the two mechanisms.

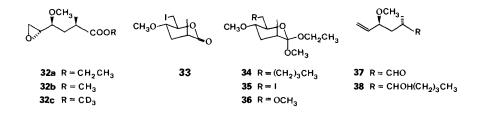
Synthesis and Fragmentation of the Ortholactones. – Treatment of the benzaldehyde acetal 22 [24] [25] (Scheme 5) with N-bromosuccinimide [26] gave the bromoben-



zoate 23 which was debenzoylated (\rightarrow 24) and methylated to 25. The crude product of hydrolysis (aq. CF₃COOH) of 25 was oxidized with pyridinium chlorochromate in the presence of 3 Å molecular sieves [27]. Chromatography of the products afforded the glycosan 30 (8%), the dimeric anhydride 31 (3%), and a mixture of the *D*-arabino- and *D*-ribo-lactones 28 and 29 which upon crystallization gave pure 28 (62%). The mother liquor, a 6:4 mixture of 29 and 28, could not be separated.

For the preparation of the D-arabino-ortholactones 13a–c, the lactone 28 was first allowed to react with a large excess of recrystallized Et_3OBF_4 in CH_2Cl_2 . The mixture was then poured into a cold solution of the desired sodium alkoxide in the correspond-

ing alcohol containing $CH_2Cl_2^{8}$). The incomplete reaction of **28** with a smaller excess of suspended Me₃OBF₄⁹) in CH_2Cl_2 caused partial epimerization at C(2). After treatment of the reaction mixture with sodium alkoxide (as above), the corresponding D-*arabino*- and D-*ribo*-ortholactones **13d**-f and **15d**-f and the corresponding D-*ribo*-epoxide **32a**- c^{10}) were separated by column chromatography. Ortholactones **15b** and **15c** were prepared from the 4:6 mixture of **28** and **29** and separated by column chromatography. (For experimental details and the yields of ortholactones see *Exper. Part, Table 3.*)



The mixed ortholactones 13a-f and 15b-f were pure according to TLC, 'H- and ¹³C-NMR spectroscopy. According to the prominent *retro-Diels-Alder* fragments $CH_3CH=C(OR^1)(OR^2)$ in the MS of the ortholactones¹¹), all mixed ortholactones contain at most 3-5% of the corresponding 'symmetrical' dialkoxy ortholactones. The preferred axial attack of the alkoxy group during the preparation of the ortholactones determines the configuration of the anomeric centre. The configurations were confirmed by ¹H- and ¹³C-NMR spectroscopy. On account of the anomeric effect, the signals of an axial alkoxy group are shifted upfield compared with the signals of the same group in the equatorial position (see *Exper. Part*).

BuLi or activated Zn in aqueous alcohols have been used in the fragmentation of the bromopyranosides [1–4]. BuLi was not suitable for the fragmentation of bromo-ortholactones¹²). Since the activated Zn powder [1] [4] always contains traces of acid, it is not appropriate for the examination of the fragmentation of ortholactones. Acid-free, active Zn powder was obtained by the method of *Rieke et al.* [29]. Treatment of the pyranoside 25 with this active Zn in dry THF gave the unsaturated aldehyde 37 in a good yield. The bromo-ortholactone 13b did not react under these conditions. However, treatment of the iodo-ortholactone 35^{13}) with active Zn in THF/butanone gave a mixture 14a/14b. Generally, the formed iodo-ortholactones were not isolated, but directly treated with the black powdered Zn. The results of these fragmentations are listed in *Table 4, Exper. Part*.

⁸) In the absence of CH_2Cl_2 the mixed ortholactones were solvolyzed to the 'symmetrical' dialkoxy ortholactones (see also [15]).

⁹) The reagent (*Fluka*, *purum*) was used without any purification.

¹⁰) The configuration of **32a-c** at C(2) was not conclusively determined. The comparison of the ¹H-NMR spectra of **32a** and **32b** with those of **14a**, **14b**, and **16b** points towards the *D-ribo*-configuration for **32**.

¹¹) M^+ is not visible.

¹²) Upon treatment with excess BuLi **25** gave the unsaturated alcohols **38**, whilst **13b** gave the coupling product **34** in good yields. Similar results were obtained by *Molleyres* [28].

¹³) The ortholactonization (Et₃OBF₄/NaOCH₃) of **33** afforded the dimethoxyortholactone **36**. Therefore, **35** was prepared from **13b** (NaI in butanone).

The following observations are relevant for the interpretation of the results. a) At 80 °C, the bromo-ortholactones react with black powdered Zn in butanone/THF at about the same rate as the corresponding iodides. At 50 °C, they react much slower than the iodides. The proportions of the unsaturated esters remained the same (see *Table 4, Run 3c*).

b) The variation of the ratio of K and $ZnBr_2$ (usual conditions: 1.8–1.9 mol of K to 1 mol of $ZnBr_2$) for the preparation of black powdered Zn had no significant influence on the proportions of the esters. In incomplete reactions, the ortholactones could be re-isolated. When an excess of K was used for the preparation of black powdered Zn (2.45 mol of K to 1 mol of ZnBr₂), the yield of the esters declined, but their proportion remained constant (*Runs 2a* and *2b*). Fragmentations in the presence of pyridine did not change the proportion of the products (*Runs 1b* and *2b*). Thus, the acid-catalyzed formation of dioxolenium ions is excluded.

c) Under the usual reaction conditions, the products suffered less than 1% of transesterification. Epimerization at C(2) was found to an extent of about 1% (*Runs 6b* and 6d).

d) About 5% of the crude product is lost during evaporation of the etheral solution, but the residue and the distillate contained the esters in the same ratio (Runs 6c).

Reference products were prepared in the following way: the fragmentation of the bromolactone 28 gave a high yield of the unsaturated acid 14e which was alkylated with EtBr to give 14a and with CH_2N_2 to give 14b. Pure 16b was obtained by the fragmentation of the dimethyl ortholactone 15e.

The ratios of products derived from the fragmentation of the mixed ortholactones were determined in the following manner: 14a/b and 16a/b (ethyl vs. methyl ester) by GC, 14d/b and 16d/b (deuteriated vs. nondeuteriated methyl esters) by ¹H-NMR spectroscopy¹⁴) and 14c/a and 16c/a (deuteriated vs. nondeuteriated ethyl esters) by GC/MS coupling¹⁵)¹⁶). The results of the fragmentations are summarized in *Table 2*, whilst all experiments are listed in *Table 4 (Exper. Part)*.

Starting material	Loss of the equatorial alkoxy group ^a) [%] ^b)			
	at 80 °C	at 50°C	at r.t.	
13b	49	35	33	
13c	67	73	78	
13f	65	63	64	
13d	66	67	64	
15b	55	55	48	
15c	78	76	77	
15f	69	65	63	
15d	70	70	69	

Table 2. Loss of the Equatorial Alkoxy Group in the Fragmentation of the Ortholactones 13 and 15

^a) As inferred from the percentage of the unsaturated esters from the indicated starting material.

b) Average of the values of Table 4 (average deviation ca. 5%).

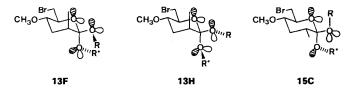
¹⁴) By integration of the singulets of the MeO-groups.

¹⁵) In the ¹H-NMR spectrum an unequivocal integration of the triplet of the EtO-group was not possible.

¹⁶) Peaks corresponding to M^+ were not visible. The ratios were determined by integrating the peaks at m/z 102 and 105 of ethyl and of 2,2,2-trideuterioethyl propionate, the products of a *McLafferty* rearrangement.

Discussion. – Our observations exclude a transesterification of the fragmentation products **14a–d** and **16a–d**. Since the ratios of these esters depend only slightly upon the reaction temperature, the discussion will be confined to the results obtained at a temperature of 50 $^{\circ}$ C.

The fragmentation of 6 out of 8 ortholactones leads to a similar result in that 63 to 76% of the respective equatorial alkoxy group is lost. ¹H-NMR evidence indicates the ${}^{4}C_{1}$ -conformation of the ortholactones, and there is no reason to assume that the transition state conformation should be basically different from it. Accepting this, no one of the mechanisms A to D taken by itself can rationalize the experimental results. Also the competition of the mechanisms A and C ('concerted ap-fragmentation' and fragmentation via conformationally stable hemiorthoesters) is excluded since both mechanisms predict that the D-ribo-ortholactones 15 shoulde lose their equatorial alkoxy groups exclusively. A competition of the mechanisms B and C, B and D, and C and D, respectively, is also incompatible with the experimental results. The only remaining combinations of two mechanisms are those of A with either B or D.



Considering a combination of the mechanisms A and D, the loss of about 70% of the equatorial alkoxy groups of the ortholactones 13c and f and 15c and f possessing deuteriated vs. undeuteriated axial and equatorial alkoxy groups, respectively¹⁷), could be explained by a 2:3 combination of these mechanisms. This combination of the mechanisms A and D, however, does not explain the results of the fragmentation of 13b and 15b having a loss of 35 and 55%, respectively, of the equatorial alkoxy group. Considering that the MeO-group is a better leaving group than the EtO-group by a factor of 4, the above mentioned combination of the mechanisms A and D predicts that 13b and 15b (possessing an equatorial EtO- and an axial MeO-group) would lose 52% of the equatorial alkoxy group and that 13d and 15d (possessing an equatorial MeOand an axial EtO-group) would lose 88% of the equatorial alkoxy group. If the ratio of the leaving group ability of the MeO- and EtO-groups should be less than 4:1, then the relative losses of the equatorial alkoxy groups of 13 and 15 would converge to a value of 70%. Only a competition (or combination) of the two concerted mechanisms, the 'ap-fragmentation' A and the 'sc-fragmentation' B, is in agreement with the experimental results.

A concerted and synchronous fragmentation of a C(6)-carbanion-equivalent implies a synchronous weakening of the C(5),O- and the equatorial C(1),O-bonds. In a qualitative MO picture, this is due to an interaction of the formal lone pair at C(6) with the two antiperiplanar C(5),O- and the equatorial C(1), O- σ *-orbitals. In a concerted, but nonsynchronous process [30] a more advanced weakening of the C(5),O-bond leads to

¹⁷) The secondary isotope effects are neglected.

an increase of the electron density at the ring O-atom and to a nonspecific distribution of the electron density into the σ^* -orbitals of both the axial and the equatorial C(1),Obonds. This corresponds to a strengthening of the preexisting interaction of the axial lone pair of the ring O-atom with the axial C(1),O-bond. The conformation of the equatorial alkoxy group may permit a second interaction of the axial C(1),O-bond with an antiperiplanar lone pair. In this case, the nonsynchronicity of the fragmentation will cause a more pronounced weakening of the axial C(1),O-bond than of the equatorial C(1),O-bond. This is in keeping with the rules of *Deslongchamps*, according to which the ejection of an alkoxy group is favoured by two antiperiplanar lone pairs. Such an interaction is possible in the two most stable conformers 13F and 13H¹⁸) of the D-ara*bino*-ortholactones, but not in the most stable conformer $15C^{18}$) of the D-*ribo*-ortholactones. The extent in which this difference is preserved in the transition state and relevant to it should be reflected in a more pronounced loss of the axial alkoxy group from the D-arabino-ortholactones. This is the case as can be gathered from Table 2. The effect is weak, with the exception of the ortholactones possessing an equatorial EtOand an axial MeO-group, where the difference of the leaving-group quality of the alkoxy groups appears to amplify the effect. This difference in the leaving-group qualities is paralleled by the higher anomeric effect observed for 2-methoxytetrahydropyran as compared with 2-ethoxytetrahydropyran [31].

To the best of our knowledge, there are three other cases where such an influence of a lone pair on the stereochemical course of a fragmentation could be possible: the base-catalyzed hydrolysis of S-adenosyl-L-methionine [32], the synthesis of macrolides by Eschenmoser et al. [33] [34] and the hydrolysis of bisacetals by Kirby & Martin [35] [36]. Eschenmoser et al. postulate a nonconcerted process and Kirby & Martin postulate a semiconcerted reaction. We interpret the partial loss of the axial alkoxy group observed in the fragmentation of ortholactones as a consequence of the asynchronicity of a concerted fragmentation and as an indirect measure for the asynchronicity.

We thank Prof. A. Eschenmoser and Prof. H.-J. Hansen for pertinent criticism. Financial support of this work by the Schweizerischer Nationalfonds zur Förderung der wissenschaftlichen Forschung and by Sandoz Ltd., Basel, is gratefully acknowledged.

Experimental Part

General. See [37]. Anh. solvents were obtained by the distillation over the following reagents: NaH (CH₂Cl₂, Et₂O, NEt₃, toluene), CaH₂ (DMF, DMSO, HMPA), Na (THF), and 4 Å molecular sieves (CCl₄). Reactions under anh. conditions were carried out in a dry N₂- or Ar-atmosphere. Compounds on TLC were detected by spraying with a 0.02M I₂ in 10% aq. H₂SO₄ or with 10% phosphomolybdic acid in EtOH followed by heating at about 200°. ¹H-NMR spectra were recorded on a *Varian EM 390* (90 MHz), *Varian HA 100* (100 MHz) or *Varian XL 200* (200 MHz). GC analysis (0.5% solutions in hexane) was performed on a *Hewlett Packard 5880A* with flame ionization detector using a capillary column (*SE-52*, 15 m/0.3 mm).

2,3,4-Tri-O-benzyl-6-bromo-6-deoxy- α -D-mannopyranose (9). A solution of 1.07 g (2.03 mmol) of 8 [2] [4] in 24 ml of AcOH/1M H₂SO₄ 2:1 was kept for 90 min at 90°. The mixture was poured into 200 ml of cold H₂O.

¹⁸) Based upon the same criteria as those used in the discussion of the relative stability of the conformers of the hemiorthoesters 20 and 21.

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After neutralization by addition of NaHCO₃ and extraction with 3×200 ml portions of CH₂Cl₂, the org. layer was dried (MgSO₄) and concentrated *i.v.* Crystallization from Et₂O/hexane gave 586 mg of 9. Chromatography of the mother liquor on 40 g of silica gel (benzene/AcOEt 4:1) and subsequent crystallization afforded further 216 mg of 9. Total yield: 802 mg (77%). M.p. 134°, R_f (benzene/AcOEt 4:1) 0.40, $[\alpha]_D = +28.0°$ (c = 0.9, CHCl₃). IR (CHCl₃): 3580w, 3330w (br.), 3060w, 3000w, 2920w, 2870w, 1600w, 1490w, 1450m, 1360m, 1095s, 1020s, 910w. IR (KBr): 3475s, 3090w, 3070w, 3040m, 2950w, 2940m, 2920w, 2880w, 2860w, 1495m, 1470w, 1455m, 1415w, 1405w, 1375w, 1368m, 1360m, 1310w, 1295w, 1258m, 1225w, 1215w, 1200w, 1175w, 1155w, 1135s, 1108s, 1090s, 1070s, 1040s, 1030s, 1020s, 1000s, 940w, 925w, 910m, 885w, 840w, 830w, 790w, 755m, 745s, 695s, 672m, 660m. ¹H-NMR (100 MHz, CDCl₃): 2.80 (*d*, *J* = 3.5, exchangeable with D₂O, HO-C(1)); 3.5-4.1 (*m*, 6H); 4.62 (s, PhCH₂); 4.66 and 4.98 (*AB*, *J* = 11, PhCH₂); 4.71 (*s*, PhCH₂); 5.25 (*dd*, *J* = 3.52; with D₂O: *d*, *J* = 2, H-C(1)); 7.1-7.5 (*m*, 15H). ¹³C-NMR (CDCl₃): 138.07 (3s); 128.20-127.46 (several *d*); 92.63 (*d*); 79.35 (*d*); 76.79 (*d*); 7.5.16 (*t*); 72.63 (*t*); 72.08 (*t*); 71.39 (*d*); 33.63 (*t*). MS (33), 107 (26), 92 (20), 91 (100), 90 (6), 89 (7), 79 (47), 77 (22), 65 (17), 63 (7), 51 (10), 50 (6), 39 (9). Anal. calc. for C₂₇H₂₉BrO₅ (513.43): C 63.16, H 5.69, Br 15.57; found: C 63.15, H 5.79, Br 15.51.

2,3,4-Tri-O-benzyl-6-bromo-6-deoxy-D-mannono-1,5-lactone (10). A solution of 500 mg (0.98 mmol) of 9 in 4 ml of DMSO/Ac₂O 4:3 was stirred for 18 h at r.t. After addition of 20 ml of 2M NaHCO₃, stirring was continued for 30 min. The mixture was diluted with 200 ml of Et₂O, washed with H₂O (3 \times 200 ml), dried $(MgSO_4)$ and concentrated *i.v.* The crude product was dried *i.v.* until only a faint odour of Me₂S persisted. Several crystallizations from Et₂O/hexane afforded 482 mg (97%) of 10. M.p. 90°, R_f (benzene/AcOEt 4:1) 0.34, $[\alpha]_{D} = -13.3^{\circ}$ (c = 0.9, CHCl₃). IR (CHCl₃): 3050w, 2990w, 2860w, 1770s, 1480w, 1445w, 1150m (sh), 1120s, 1070s, 1020m. IR (KBr): 3095w, 3070w, 3035w, 3010w, 2970w, 2925w, 2875w, 1770s, 1605w, 1585w, 1495m, 1470w, 1455s, 1415m, 1405m, 1370w, 1355w, 1345m, 1325w, 1285w, 1275w, 1240w, 1225w, 1210m, 1185s, 1145s. 1105s, 1090s, 1070s, 1050m, 1035s, 1025s, 1000m, 985m, 960m, 910w, 880w, 845w, 815w, 740s, 695s, 670w, 618w, 612w. ¹H-NMR (100 MHz, CDCl₃): 3.44 (dd, J = 11, 5.7; irrad. at 4.32: d, J = 11, H-C(6)); 3.59 (dd, J = 11, J = 11,5.3; irrad. at 4.32: d, J = 11, H'-C(6); 3.84 (dd, J = 6, 2, H-C(4)); 4.06 (dd, J = 3, 2, H-C(3)); 4.32 (br. q, J = 5.5; irrad. at 3.52: d, J = 6, H-C(5); 4.36 (d, J = 3, H-C(2)); 4.38 $(s, PhCH_2)$; 4.58 and 5.07 (AB, J = 12, 12)PhCH₂); 4.62 and 4.86 (AB, J = 12, PhCH₂); 7.0-7.5 (m, 15H). ¹³C-NMR (CDCl₃): 168.23 (s); 137.27 (s); 136.99 (s); 136.38 (s); 128.28–127.61 (several d); 77.90 (d); 77.30 (d); 76.39 (d); 75.08 (d); 72.93 (t); 72.80 (t); 71.69 (t); 31.53 (t). MS: 512 (0.4), 510 (0.4), 465 (0.1), 463 (0.1), 421 (7), 419 (7), 197 (6), 181 (3), 147 (12), 108 (5), 107 (7), 92 (15), 91 (100), 79 (8), 77 (5), 65 (10), 51 (4), 39 (4). Anal. calc. for $C_{27}H_{27}BrO_5$ (511.41): C 63.41, H 5.32, Br 15.63; found: C 63.25, H 5.24, Br 15.53,

Methyl 5,6-Anhydro-2,3-4-tri-O-benzyl-D-mannonate (12a). To a solution of 115 mg (0.22 mmol) of 10 in 1 ml of dry CH₂Cl₂ was added 1 ml of NaOMe in MeOH (1.4 mmol). The resulting mixture was stirred for 10 min at r.t. and then hydrolyzed with 1M NaHCO₃ (5 ml). Extraction with AcOEt (3 × 80 ml), drying (MgSO₄) and concentration of the org. layer i.v. afforded the crude product, which was purified by prep. TLC (benzene/ AcOEt 4:1): 63 mg (61%) of 12a as an oil were obtained. For analysis, a sample was distilled at 140°/0.001 Torr. $R_{\rm f}$ (benzene/AcOEt 4:1) 0.52, $[\alpha]_{\rm D} = -5.2^{\circ}$ (c = 1, CHCl₃). IR (CHCl₃): 3080w (sh), 3060w, 3030w, 2995w, 2950w, 2920w, 2860w, 1740s, 1490w, 1450m, 1435w, 1390w, 1105s (sh), 1085s, 1075s, 1025m. ¹H-NMR (100 MHz, $CDCl_3$): 2.6–2.8 (m, 2H); 3.05–3.25 (m, 1H); 3.59 (dd, J = 3.5, 2, H-C(3)); 3.62 (s, $CH_3O-C(1)$); 3.98 (dd, J = 7.5, 3.5, H-C(4)); 4.31 and 4.65 $(AB, J = 9, PhCH_2); 4.33$ and 4.61 $(AB, J = 10, PhCH_2); 4.49$ $(s, J = 10, PhCH_2); 4.49$ $PhCH_2$; 4.62 (d, J = 2, H-C(2)); 7.1–7.4 (m, 15H). ¹H-NMR (100 MHz, C₆D₆): 2.37 (dd, J = 5.5, 3.5; irrad. at 3.1: d, J = 5.5; H-C(6); 2.50 (dd, J = 5.5, 2.5; irrad. at <math>3.1: d, J = 5.5; H'-C(6); 3.0-3.2 (m, irrad. at 2.45: d, J)J = 5; H-C(5)); 3.30 (s, CH₃O-C(1)); 3.67 (dd, J = 5, 4; irrad. at 3.1: d, J = 4; H-C(4)); 4.1-4.8 (m, 8H); 6.9-7.4 (m, 15H). ¹³C-NMR (CDCl₃): 171.40 (s); 138.02 (s); 137.57 (s); 136.84 (s); 128.09-127.50 (several d); 80.32 (d); 77.50 (d); 77.13 (d); 74.54 (t); 73.21 (t); 72.46 (t); 51.69 (q); 50.90 (d); 46.28 (t). MS: 372 (2), 371 (6), 279 (2), 270 (2), 266 (2), 265 (11), 253 (2), 193 (3), 182 (5), 181 (12), 175 (3), 164 (5), 107 (3), 92 (15), 91 (100), 65 (6), 57 (3), 43 (4), 41 (3). Anal. calc. for $C_{28}H_{30}O_6$ (462.54): C 72.71, H 6.54; found: C 72.45, H 6.69.

Methyl 4-O-Benzoyl-6-bromo-2,3,6-trideoxy-2-C-methyl- α -D-arabino-hexopyranoside (23)³). A mixture of 12.6 g (47.7 mmol) of 22 [25]¹⁹), 10.54 g (59.2 mmol) of NBS (*Fluka, purum*; recrystallized from H₂O), 9.8 g (49.7 mmol) of BaCO₃ and 105 mg (0.6 mmol) of azobisisobutyronitrile (*Fluka, purum*) in 340 ml of dry CCl₄ was heated under reflux for 30 min. After 5 min, the mixture became orange and after 20 min again colourless. The mixture was diluted with CH₂Cl₂, washed with water (3×), dried (MgSO₄) and concentrated *i.v.* Chromatography of the residue on 220 g of silica gel (hexane/AcOEt 4:1) gave 15.59 g (95.5%) of slightly impure 23 as

¹⁹) Acetal **22** was obtained as a solid, m.p. 73°.

a yellowish oil. For analysis, a sample was purified by column chromatography and subsequent distillation at 150°/0.005 Torr. $R_{\rm f}$ (hexane/AcOEt 2:1) 0.51, $[\alpha]_{\rm D} = +97.7^{\circ}$ (c = 1, CHCl₃). IR (CHCl₃): 3040w, 3020w, 2980m, 2950m, 2920m, 2890w, 2850w, 1735s, 1610w, 1590w, 1500w, 1475w, 1460m, 1425w, 1395m, 1375w, 1340m, 1320m, 1300m, 1275s, 1180m, 1155m, 1135m, 1105s, 1080m, 1050s, 1035m, 1005m, 965s, 940w, 910w. ¹H-NMR (90 MHz, CDCl₃): 1.18 (d, J = 7.5, CH₃-C(2)); 1.8–2.25 (m, 3H); 3.3–3.7 (m, 2H-C(6)); 3.47 (m, CH₃O-C(1)); 4.07 (ddd, J = 9.6, 6.9, 3.3, H-C(5)); 4.47 (s, H-C(1)); 5.15 (td, J = 9.6, 6.0, H-C(4)); 7.2–7.7 (m, 3H); 7.9–8.1 (m, 2H). MS: 313 (1), 311 (1), 222 (3), 220 (3), 203 (4), 191 (1), 189 (1), 165 (2), 161 (3), 141 (3), 109 (3), 106 (7), 105 (100), 83 (6), 81 (7), 77 (26), 73 (6), 72 (63), 55 (7), 51 (7), 41 (6). Anal. calc. for C₁₅H₁₉BrO₄ (343.22): C 52.49, H 5.58; found: C 52.31, H 5.54.

Methyl 6-Bromo-2,3,6-trideoxy-2-C-methyl- α -D-arabino-hexopyranoside (24). A solution of 5.44 g (15.9 mmol) of slightly impure 23 in 90 ml of dry MeOH containing 256 mg (10.8 mmol) Na was stirred for 150 min at r.t. After addition of 5 ml of 1M NaHCO₃, the solution was concentrated *i.v.* The residue was dissolved in 100 ml of CH₂Cl₂, dried (MgSO₄) and concentrated *i.v.* Chromatography of the crude product on 120 g of silica gel (hexane/AcOEt 9:1 to 4:1) gave 3.634 g (96%) of **24** as a colourless oil. For analysis, a sample was distilled at 120°0.005 Torr. $R_{\rm f}$ (hexane/AcOEt 2:1) 0.27, $[\alpha]_{\rm D} = +102.4^{\circ}$ (c = 0.8, CHCl₃). IR (CHCl₃): 3620w, 3470w (br.), 3010m, 2980m, 2940m, 2840w, 1470m, 1450w, 1420w, 1390m, 1375m, 1340w, 1320w, 1305w, 1265m, 1195m, 1175m, 1150s, 1100s, 1075s, 1040s, 995m, 960s, 900w, 870w. ¹H-NMR (90 MHz, CDCl₃): 1.08 (d, J = 7.5, CH₃-C(2)); 1.45-2.2 (m, 4H, 1H exchangeable with D₂O); 3.40 (s, CH₃O-C(1)); 3.45-3.9 (m, 4H); 4.39 (s, H-C(1)). ¹³C-NMR (CDCl₃): 102.04 (d); 72.67 (d); 64.78 (d); 54.74 (q); 34.18 (t); 33.98 (t); 33.39 (d); 17.02 (q). MS: 209 (3), 207 (3), 127 (3), 117 (9), 115 (12), 109 (3), 83 (10), 81 (8), 73 (7), 72 (100), 71 (23), 61 (17), 57 (78), 55 (21), 53 (5), 45 (8), 43 (16), 42 (10), 41 (25), 39 (15). Anal. calc. for C₈H₁₅BrO₃ (239.11): C 40.02, H 6.32; found; C 39.88, H 6.20.

Methyl 6-Bromo-2,3,4-trideoxy-2-C,4-O-dimethyl-a-D-arabino-hexopyranoside (25). A solution of 9.45 g (39.7 mmol) of 24 in 40 ml of dry CH_2Cl_2 was dropped during 10 min to a chilled mixture (ice bath) of 1.95 g (79.6 mmol) of NaH (Fluka, 90% in oil; washed with dry Et₂O) and 11 ml (0.22 mol) of MeI in 200 ml of dry DMF. After stirring at 0° for 30 min, the excess of NaH was destroyed by careful addition of MeOH. After dilution with 400 ml of Et₂O, the org. layer was washed with $1 \le 10^{-1}$ MaHCO₃ (3 × 300 ml), dried (MgSO₄) and concentrated i.v. Bulb-to-bulb distillation at 140°/0.04 Torr gave 9.522 g of 25 as a colourless oil. Chromatography of the residue of distillation on 30 g of silica gel (hexane/AeOEt 9:1) afforded further 220 mg of 25. Total yield: 9.742 g (97.5%). For analysis, a sample was distilled at 90°/0.005 Torr. R_{f} (hexane/AcOEt 4:1) 0.41, $[\alpha]_{D} = +127.4^{\circ}$ (c = 0.9, CHCl₃). 1R (CHCl₃): 3000m, 2970m, 2940s, 2910m, 2830m, 1465m, 1445w, 1420w, 1385m, 1375m, 1340w, 1310w, 1295w, 1275w, 1250w, 1195w, 1175m, 1150s, 1130s, 1100s, 1065w, 1045w, 1010m, 995m, 960m, 930w, 895w, 865w. ¹H-NMR (90 MHz, CDCl₃): 1.21 (d, J = 7.5, CH₃-C(2)); 1.6-2.15 (m, 3H); 3.3-3.85 (*m*, 4H); 3.34 (*s*, CH₃O-C(4)); 3.40 (*s*, CH₃O-C(1)); 4.40 (*s*, H-C(1)). ¹³C-NMR (CDCl₃): 102.24 (*d*); 73.27 (d); 70.89 (d); 56.16 (q); 54.67 (q); 34.48 (t); 32.85 (d); 29.46 (t); 17.11 (q). MS: 223 (3), 221 (3), 211 (3), 209 (3), 191 (3), 189 (3), 155 (5), 141 (16), 129 (11), 109 (11), 97 (10), 85 (9), 81 (24), 73 (7), 72 (100), 71 (62), 67 (9), 59 (6), 57 (12), 55 (16), 53 (7), 45 (16), 44 (7), 43 (18), 42 (8), 41 (33), 39 (14). Anal. cale. for $C_9H_{17}BrO_3$ (253.14): C 42.70, H 6.77; found: C 42.51, H 6.80.

Oxidation of the Crude Product of Hydrolysis of 25. To a solution of 3.745 g (14.9 mmol) 25 in 75 ml of dioxane/H₂O 1:1, 45 ml of anh. CF₃COOH were added. The mixture was stirred for 150 min at 50° and then poured into 300 ml of cold H₂O. The acid was neutralized by careful addition of NaHCO₃. After extraction with AcOEt (4 \times 500 ml), the org. layer was dried (MgSO₄) and concentrated *i.v.* The crude product (4.38 g) was dissolved in 150 ml of dry CH₂Cl₂. After addition of 6.5 g (30 mmol) of pyridinium chlorochromate and 20 g of ground 3 Å molecular sieves [27], the mixture was stirred for 80 min at r.t. After addition of 300 ml of Et₂O, the mixture was filtrated (Et₂O) through 80 g of silica gel to give 3.57 g of a yellowish, solid product. Repeated crystallizations from Et₂O/hexane afforded 1.731 g of 28. Chromatography of the combined mother liquors on 90 g of silica gel (hexane/AcOEt 4:1) gave 278 mg (7.4%) of 25, 132 mg (3%) of slightly impure 31, 815 mg of a mixture 28/29, and 196 mg (8.3%) of slightly impure 30. Crystallization from Et₂O/hexane afforded further 475 mg of 28. Total yield of 28: 2.188 g (62.4%). GC analysis revealed that the oily mother liquor (286 mg, 8%) was a 3:2 mixture 29/28. 6-Bromo-2,3,6-trideoxy-2-C,4-O-dimethyl-D-arabino-hexono-1,5-lactone (28). For analysis, a sample was sublimated at 72°/0.003 Torr. M.p. 75°, R_f (hexane/AcOEt 2:1) 0.25, $[\alpha]_D = +107.2°$ ° (c = 0.8, CHCl₃). IR (CHCl₃): 3040w, 3010m, 2990m, 2950m, 2910w, 2850w, 1760s, 1465m, 1425w, 1390m, 1370m, 1345w, 1325w, 1280w, 1170s, 1145m, 1110s, 1030m, 990w, 965w, 930w, 870w, 850w. ¹H-NMR (200 MHz, $CDCl_3$: 1.25 (d, J = 6.8, $CH_3-C(2)$); 1.78 (ddd, J = 14.5, 12.2, 6.5, H-C(3); irrad. at 3.69: dd, J = 14.5, 12.2); 2.10 (ddd, J = 14.5, 6.5, 3.5, H'-C(3); irrad. at 3.65: dd, J = 14.5, 6.5); 2.77 (dd, J = 12.2, 6.8, 6.5, H-C(2); irrad. at 1.25: dd, J = 12.2, 6.5); 3.40 (s, CH₃O-C(4)); 3.61 (dd, J = 10.7, 4.5, H-C(6); irrad. at 4.35: d, J = 10.7); 3.68 (dd, J = 10.7, 4.2, H'-C(6); irrad. at 4.35: d, J = 10.7); 3.69 (ddd, J = 7, 6.5, 3.5, H-C(4); irrad. at 4.35: signal changed); 4.35 (ddd, J = 7, 4.5, 4.2, H-C(5); irrad. at 3.65: s). ¹³C-NMR (CDCl₃)²⁰): 174.00 (s); 78.29 (d); 74.45 (d); 56.76 (q); 32.13 (t); 31.57 (t); 31.09 (d); 15.61 (q). 195 (1), 193 (1), 157 (6), 143 (1), 125 (1), 114 (5), 97 (5), 86 (30), 85 (12), 71 (36), 59 (100), 58 (30), 56 (16), 55 (9), 45 (7), 43 (9), 41 (22), 39 (8). Anal. calc. for C₈H₁₃BrO₃ (237.09): C 40.53, H 5.53; found: C 40.49, H 5.55.

1,6-Anhydro-2,3-dideoxy-2-C,4-O-dimethyl-β-D-arabino-hexopyranose (**30**). Bulb-to-Bulb distillation of slightly impure **30** at 90°/0.005 Torr gave pure **30** as a colourless oil. $R_{\rm f}$ (hexane/AcOEt 2:1) 0.15, $[\alpha]_{\rm D} = -141.6^{\circ}$ (c = 0.5, CHCl₃). IR (CHCl₃): 3040w (sh), 3020m, 2980s, 2950s, 2910m, 2890m, 2840w, 1490w, 1465m, 1445w, 1385w, 1370m, 1340w, 1315w, 1295w, 1160s, 1130s, 1115s, 1095s, 1055s, 1025w, 995s, 980s, 955w, 940m, 905s, 895s, 850w. ¹H-NMR (90 MHz, CDCl₃): 0.85 (d, J = 6, CH₃-C(2)); 1.15-1.6 (m, 1H); 1.6-2.2 (m, 2H); 3.05-3.25 (m, H-C(4)); 3.43 (s, CH₃O-C(4)); 3.55-3.9 (m, 2H-C(6)); 4.58 (m, H-C(5)); 5.21 (br. s, H-C(1)). ¹³C-NMR (CDCl₃): 105.01 (d); 75.89 (d); 73.64 (d); 66.22 (t); 56.34 (q); 32.35 (d); 28.82 (t); 16.59 (q). MS: 158 (1, M⁺), 116 (12), 115 (27), 112 (7), 100 (10), 97 (8), 87 (8), 85 (9), 82 (11), 80 (6), 79 (11), 73 (7), 72 (9), 71 (100), 70 (22), 69 (6), 67 (5), 58 (11), 57 (6), 56 (5), 55 (8), 45 (11), 43 (10), 42 (12), 41 (24), 39 (8).

(6-Bromo-2,3,6-trideoxy-2-C,4-O-dimethyl-α-D-arabino-hexopyranosyl) 6-Bromo-2,3,6-trideoxy-2-C,4-O-dimethyl-α-D-arabino-hexopyranoside (**31**). Impure **31** (132 mg) was heated at 120°/12 Torr for 2 h. After treatment with charcoal, chromatographically pure **31** (103 mg) was obtained as a solid. M.p. 74°, $R_{\rm f}$ (hexane/AcOEt 4:1) 0.34, $[\alpha]_{\rm D}$ = +166° (c = 0.9, CHCl₃). IR (CHCl₃): 2970m, 2930s, 2880m, 2830m, 1465m, 1455m (sh), 1415w, 1385m, 1365w, 1340w, 1310w, 1290w, 1265w, 1170m, 1145s, 1130s, 1095s, 1015s, 980m, 960s, 930m, 890w. ¹H-NMR (90 MHz, CDCl₃): 1.25 (d, J = 7, CH₃-C(2)); 1.7-2.25 (m, 3H); 3.2-3.9 (m, 4H); 3.35 (s, CH₃O-C(4)); 4.93 (d, J = 1.5, H-C(1)). ¹³C-NMR (CDCl₃): 96.25 (d); 73.79 (d); 71.76 (d); 56.24 (q); 34.15 (t); 32.52 (d); 29.34 (t); 17.22 (q). MS: 381 (2), 379 (2), 349 (4), 347 (4), 224 (9), 223 (99), 222 (26), 221 (100), 220 (17), 192 (6), 191 (83), 190 (7), 189 (84), 165 (14), 163 (15), 141 (8), 115 (49), 110 (6), 109 (50), 85 (23), 83 (8), 82 (8), 81 (52), 71 (33), 67 (7), 59 (8), 57 (9), 55 (32), 53 (7), 45 (40), 43 (34), 41 (40), 39 (11).

6-Bromo-2,3,6-trideoxy-2-C,4-O-dimethyl-α-D-arabino- and -α-D-ribo-hexopyranose (**26** and **27**). A sample of the crude hydrolysis product of **25** was chromatographically (hexane/AcOEt 4:1) purified. ¹³C-NMR revealed that the obtained oil was a 4:1 mixture **26/27**. $R_{\rm f}$ (hexane/AcOEt 2:1) 0.22. IR (CHCl₃): 3610m, 3440w (br.), 3020m, 2990m, 2950s, 2890m, 2840w, 1735w, 1470m, 1465m, 1425w, 1385w, 1375w, 1335w, 1315w, 1255m, 1180m, 1130s, 1105s, 1065m, 1055m, 1030s, 980s, 965m, 935w, 915w, 895w, 865w, 840w. ¹H-NMR (90 MHz, CDCl₃)²¹): 1.03 (d, J = 7.0) and 1.08 (d, J = 7.5, CH₃-C(2)); 2.7-3.3 (m, 3H); 3.12 (br. d, J = 3; exchangeable with D₂O, HO-C(1)); 3.2-3.8 (m, 3H); 3.37 (s, CH₃O-C(4)); 3.94 (dt, J = 6 and 3, H-C(5)); 4.93 (br. s; with D₂O: 4.93 (d, J = 2) and 4.95 (d, J = 2), H-C(1)). ¹³C-NMR (CDCl₃): **26**: 95.77 (d); 73.30 (d); 70.87 (d); 56.28 (q); 34.63 (t); 32.91 (d); 28.82 (t); 17.07 (q); **27**: 96.53 (d); 76.92 (d); 72.87 (d); 56.60 (q); 33.90 (t); 32.34 (d); 31.79 (t); 12.01 (q).

(1-Bromocyclohexane)carboxaldehyde Ethyl Methyl Acetal (17). To a cooled solution (-30° , CO₂/CCl₄) of 357 mg (2.8 mmol) of **19** in 10 ml of dry Et₂O were added dropwise 150 µl (2.9 mmol) of Br₂ [38]. The resulting orange solution was stirred for 20 min at -30° . After addition of 5 ml of NaOEt/EtOH (67 mg Na), the yellow mixture was warmed up to 0° (ice bath) and stirred at 0° for 40 min. After addition of 20 ml of 1M NaHCO₃ and extraction with 3 portions of Et₂O, the org. layer was dried (Na₂SO₄) and concentrated *i.v.* Bulb-to-bulb distillation of the residue at 130–140°/12 Torr afforded 557 mg of 17 as a colourless oil. $R_{\rm f}$ (hexane/AcOEt 9:1) 0.47. IR (CHCl₃): 2980m, 2940s, 2860m, 1450m, 1370w, 1345w, 1280w, 1245w, 1185w, 1145m, 1120s, 1110m, 1095s, 1065s, 1015w, 985w, 895m. 'H-NMR (90 MHz, CCl₄): 1.20 (*t*, J = 6.5, CH₃); 1.4–2.1 (*m*, 10H); 3.48 (*s*, OCH₃); 3.5–3.95 (*m*, OCH₂); 4.28 (*s*, O₂CH). ¹³C-NMR (CDCl₃): 109.98 (*d*); 76.35 (*s*); 66.83 (*t*); 57.98 (*q*); 34.50 (*t*); 34.36 (*t*); 25.41 (*t*); 22.09 (2*t*); 15.26 (*q*). MS: 221 (0.5), 219 (0.5), 207 (0.7), 205 (0.7), 171 (1), 163 (1), 161 (1), 143 (3), 125 (4), 111 (6), 93 (8), 90 (5), 89 (100), 83 (5), 81 (30), 79 (6), 67 (12), 61 (70), 55 (14), 53 (9), 45 (8), 43 (5), 41 (21), 39 (15).

Synthesis of 18 and 19. The vinyl ethers 18 [22] [23] (GC: R_t 6.29 min) and 19 [22] (GC: R_t 7.50 min) were obtained by treatment of the corresponding dimethyl and diethyl acetal, respectively, with pyridine and phosphoric acid [39].

General Method for the Preparation of the Ortholactones 13a-f and 15b-f (exper. details, see Table 3). A solution of the lactone and an excess of Et_3OBF_4 (Fluka purum, recrystallized from CH_2Cl_2/Et_2O) in 8-10 ml of dry CH_2Cl_2 or the mixture of the lactone and an excess of Me_3OBF_4 (Fluka purum) in 15 ml of dry CH_2Cl_2 was

²⁰) In addition to the signals of **28**, the ¹³C-NMR of the mother liquor (3:2 mixture **29/28**) shows the following signals of **29**: 172.06 (s); 80.33 (d); 74.15 (d); 56.99 (q); 33.76 (d); 33.60 (t); 31.79 (t); 17.14 (q).

²¹) The signals attributed to **27** are indicated in italics.

Run	28 [mg (mmol)]	<i>Meerwein</i> salt ^a) [mg (mmol)]	Alcohol	Na [mg (mmol)]	Products [mg (%)]
1	210 (0.89)	Et: 2050 (10.8)	EtOH	408 (17.7)	13a: 214 (78)
2	265 (1.12)	Et: 2735 (14.4)	MeOH	450 (19.2)	13b: 310 (93)
3	154 (0.65) ^b)	Et: 2625 (13.8)	MeOH	550 (23.4)	13b: 46 (24)
					15b: 101 (52)
4	122 (0.52) ^b)	Et: 2620 (13.8)	CD ₃ CH ₂ OH ^c)	371 (16)	13c: 31 (20)
					15c: 25 (16)
5	248 (1.05)	Me: 913 (6.2)	EtOH	300 (12.7)	13d: 115 (37)
					15d: 32 (10)
					32a: 83 (39)
6	215 (0.91)	Me: 880 (6.0)	MeOH	336 (14.3)	13e: 87 (34)
					15e: 32 (13)
					32b: 77 (45)
7	241 (1.02)	Me: 1005 (6.8)	CD_3OD^d)	244 (10.4)	13f: 94 (32)
					15f: 40 (14)
					32c: 99 (51)

Table 3. Synthesis of the Ortholactones 13a-f and 15b-f: Starting Materials and Products

(>99.8% D).

stirred for 16–20 h at r.t. The resulting mixture was transferred with a syringe into 48–60 ml of a cold 4:1 mixture (-70°) of CH₂Cl₂ and the appropriate alcohol containing an excess of Na (including rinsing twice with 1 ml of dry CH₂Cl₂). After stirring for 20 min at -70° and warming up to r.t., the mixture was diluted with AcOEt, washed with 2N NaHCO₃ (3×), dried (K₂CO₃) and concentrated *i.v.* Flash chromatography [40] on 25 g of silica gel (the column was prepared with hexane/NEt₃ 99:1 and eluted with hexane/AcOEt 19:1) gave the pure ortholactones as liquids, whose solutions in CH₂Cl₂ over K₂CO₃ were stable for several weeks on storage in a refrigerator. For analysis, samples were distilled at 90°/0.005 Torr.

1,5-Anhydro-6-bromo-2,3,6-trideoxy-1,1-di-C-ethoxy-2-C,4-O-dimethyl-D-arabino-hexitol (13a). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.45, $[\alpha]_{\rm D} = +70.3^{\circ}$ (c = 1.6, CCl₄). IR (CCl₄): 2980s, 2930s, 2900m, 2825w, 1465w, 1450w, 1440w, 1410w, 1380w, 1365w, 1350w, 1335w, 1315w, 1295w, 1270w, 1250w, 1235m, 1180m, 1110s, 1080s, 1055s, 1045s, 1020m, 990m, 970m, 960w. ¹H-NMR (90 MHz, CCl₄): 1.00 (d, J = 7, CH₃-C(2)); 1.15 (t, J = 7, CH₂ of eq. OEt); 1.66 (ddd, J = 12, 10, 4.5, $H_{\rm ax}$ -C(3)); 1.88 (ddd, J = 12, 5.5, 3.7, $H_{\rm eq}$ -C(3)); 2-2.4 (m, H-C(2)); 3.2-3.8 (m, 8H1; 3.31 (s, CH₃O-C(4)). ¹³C-NMR (CDCl₃): 113.45 (s); 75.18 (d); 72.90 (d); 57.37 (t); 56.55 (q); 55.50 (t); 33.74 (t); 32.83 (d); 31.72 (t); 15.04 (q); 14.83 (q); 14.66 (q). MS: (267 (8), 221 (2), 219 (2), 207 (2), 205 (2), 193 (2), 191 (2), 177 (2), 165 (6), 163 (5), 152 (2), 150 (2), 148 (7), 133 (16), 131 (7), 130 (40), 128 (18), 125 (8), 120 (15), 119 (100), 117 (17), 116 (16), 115 (11), 113 (9), 105 (33), 103 (10), 102 (8), 99 (15), 97 (9), 91 (22), 87 (9), 85 (16), 81 (7), 79 (8), 77 (10), 74 (9), 71 (85), 59 (9), 57 (17), 55 (12), 51 (1), 44 (10), 43 (14), 41 (31), 40 (7), 39 (14).

(S) -1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-ethoxy-1-C-methoxy-2-C,4-O-dimethyl-D-arabino-hexitol (13b). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.37, $[\alpha]_{\rm D} = +69.7^{\circ}$ (c = 1.5, CCl₄). IR (CCl₄): 2980s, 2940s, 2830w, 1465m, 1450w, 1440w, 1420w, 1415w, 1385w, 1375w, 1365m, 1350w, 1340w, 1315w, 1295w, 1275w, 1255w, 1235m, 1220m, 1180s, 1115s, 1080s, 1060s, 1045s, 1015m, 985s, 970m, 960m. ¹H-NMR (200 MHz, CDCl₃): 1.07 (d, J = 7.3, CH₃-C(2)); 1.25 (t, J = 7.1, CH₃CH₂O); 1.80 (ddd, J = 12.3, 10.5, 4.5, H_{ax}-C(3); irrad. at 3.4: dd, J = 12.3, 4.5); 1.99 (ddd, J = 12.3, 5, 3, H_{eq}-C(3); irrad. at 3.4: dd, J = 12.3, 3); 2.2–2.37 (m, H-C(2); irrad. at 1.07: dd, J = 4.5, 3); 3.26 (s, CH₃O-C(1)); 3.36 (s, CH₃O-C(4)); 3.40 (dd, J = 10.5, 5, H-C(4)); 3.5–3.8 (m, 3H); 3.53 (q, J = 7.1, CH₃CH₂O). ¹H-NMR (90 MHz, CCl₄): 1.00 (d, J = 7, CH₃-C(2)); 1.17 (t, J = 7, CH₃CH₂O); 1.66 (ddd, J = 12, 10, 4.5, H_{ax}-C(3)); 1.96 (ddd, J = 12, 6.5, 3, H_{eq}-C(3)); 2.05–2.4 (m, H-C(2)); 3.20 (s, CH₃O-C(1)); 3.25–3.8 (m, 6H); 3.31 (s, CH₃O-C(4)). ¹³C-NMR (CDCl₃): 11.57 (s); 75.17 (d); 72.83 (d); 57.36 (t); 56.49 (q); 37.66 (q); 33.65 (t); 32.56 (d); 31.67 (t); 15.02 (q); 14.65 (q). MS: 267 (3), 265 (3), 253 (2), 251 (2), 221 (3), 219 (3), 207 (1), 205 (1), 193 (2), 191 (2), 179 (2), 178 (14), 177 (2), 165 (4), 163 (38), 153 (12), 152 (3), 150 (3), 116 (43), 107 (7), 89 (8), 88 (13), 85 (12), 81 (7), 79 (7), 72 (8), 71 (100), 69 (8), 59 (9), 57 (14), 55 (8), 51 (6), 45 (8), 44 (7), 43 (15), 41 (31), 39 (10). Anal. calc. for C1₁H₂₁BrO₄ (297.19): C 44.46, H 7.12; found: C 44.17, H 7.33.

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C- $[(2,2,2^{-2}H_3)ethoxy]$ -1-C-ethoxy-2-C,4-O-dimethyl-D-arabinohexitol (13c). R_f (hexane/AcOEt 4:1) 0.45. IR (CCl₄): 2980m, 2930m, 2890w, 2820w, 2230w, 1465w, 1450w, 1415w, 1380w, 1365w, 1235m, 1180m, 1140m, 1115s, 1080m, 1065m, 1040m, 1020m, 990m, 920w, 910w. ¹H-NMR (90 MHz, CCl₄): 1.00 (d, J = 7, CH₃-C(2)); 1.17 (t, J = 7, CH₃ of eq. OEt); 1.66 (ddd, J = 12, 10, 4.5, H_{ax}-C(3)); 1.88 (ddd, J = 12, 5.5, 3.7, H_{eq}-C(3)); 2-2.4 (m, H-C(2)); 3.2-3.8 (m, 8H); 3.31 (s, CH₃O-C(4)). MS: 270 (5), 268 (5), 267 (8), 265 (8), 221 (2), 219 (2), 207 (2), 205 (2), 193 (2), 191 (2), 179 (2), 177 (2), 165 (6), 163 (6), 159 (8), 152 (3), 150 (3), 136 (3), 133 (38), 125 (9), 99 (12), 97 (7), 85 (14), 81 (7), 75 (8), 72 (6), 71 (100), 69 (6), 59 (9), 58 (6), 57 (17), 55 (8), 45 (11), 43 (12), 41 (30), 39 (10).

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-ethoxy-1-C-methoxy-2-C,4-O-dimethyl-D-arabino-hexitol (13d). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.37, $[\alpha]_{\rm D}$ = +65.1° (c = 1.9, CCl₄). IR (CCl₄): 2980s, 2940s, 2900m (sh), 2880m, 2835w, 2825w, 1465m, 1450m, 1440w, 1410w, 1380m, 1365m, 1355m, 1315w, 1295w, 1270w, 1235m, 1220m, 1190m, 1180m, 1130s (sh), 1110s, 1080s, 1055s, 1020s, 990s, 960m, 920w. ¹H-NMR (90 MHz, CCl₄): 0.99 (d, J = 7, CH₃-C(2)); 1.16 (t, J = 7, CH₃CH₂O); 1.67 (ddd, J = 12.3, 9.3, 4.5, H_{ax}-C(3)); 1.93 (dt, J = 12.3, 3.5, (H_{eq}-C(3)); 2-2.4 (m, H-C(2)); 3.23 (s, CH₃O-C(1)); 3.3-3.8 (m, 4H); 3.32 (s, CH₃O-C(4)); 3.38 (q, J = 7, CH₃CH₂O). ¹³C-NMR (CDCl₃): 113.69 (s); 75.03 (d); 72.78 (d); 55.63 (t); 49.40 (q); 33.72 (t); 32.30 (d); 31.64 (t); 14.83 (q); 14.50 (q). MS: 267 (3), 265 (3), 253 (9), 251 (9), 221 (3), 219 (3), 193 (2), 191 (2), 179 (2), 177 (2), 175 (3), 171 (4), 165 (9), 163 (9), 152 (6), 150 (6), 139 (4), 137 (4), 125 (4), 117 (6), 116 (83), 111 (7), 99 (7), 89 (10), 88 (20), 85 (18), 81 (7), 72 (8), 71 (100), 59 (6), 57 (11), 45 (6), 41 (13). Anal. calc. for C₁₁H₂₁BrO₄ (297.19): C 44.46, H 7.12; found: C 44.63, H 7.02.

1,5-Anhydro-6-bromo-2,3,6-trideoxy-1,1-di-C-*methoxy-2*-C,4-O-*dimethyl-D*-arabino-*hexitol* (13e). $R_{\rm f}$ (he-xane/AcOEt 4:1) 0.30, $[\alpha]_{\rm D} = +75.3^{\circ}$ (c = 1.5, CCl₄). IR (CCl₄): 2980*m*, 2940*s*, 2880*m*, 2835*m*, 1465*m*, 1455*m* (sh), 1440*w*, 1410*w*, 1380*w*, 1370*w*, 1355*w*, 1335*w*, 1320*w*, 1295*w*, 1270*w*, 1240*m*, 1220*m*, 1180*m*, 1165*m*, 1115*m*, 1105*s*, 1080*s*, 1060*s*, 1045*s*, 1010*m*, 985*s*, 960*m*, 900*w*. ¹H-NMR (90 MHz, CCl₄): 1.00 (d, J = 7, CH₃-C(2)); 1.65 (ddd, J = 12.5, 10, 4.5, H_{ax}-C(3)); 1.88 (ddd, J = 12.5, 5, 3.5, H_{eq}-C(3)); 2–2.4 (m, H-C(2)); 3.20 (s, ax. CH₃O-C(1)); 3.23 (s, eq. CH₃O-C(1)); 3.31 (s, CH₃O-C(4)); 3.35-3.8 (m, 4H). ¹³C-NMR (CDCl₃): 113.73 (s); 74.97 (d); 72.65 (d); 56.46 (q); 49.28 (q); 47.62 (q); 33.58 (t); 31.94 (d); 31.52 (t); 14.42 (q). MS: 253 (6), 251 (6), 221 (2), 219 (2), 193 (2), 191 (2), 171 (4), 165 (5), 163 (5), 152 (4), 150 (4), 139 (2), 137 (2), 111 (12), 102 (52), 85 (16), 81 (8), 79 (8), 72 (12), 71 (100), 69 (8), 59 (10), 57 (19), 55 (11), 53 (9), 45 (11), 43 (14), 41 (55), 39 (21). Anal. cale. for C₁₀H₁₉BrO₄ (283.16): C 42.42, H 6.76; found: C 42.65, H 6.64.

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-(${}^{2}H_{3}$)methoxy-1-C-methoxy-2-C,4-O-dimethyl-D-arabinohexitol (13f). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.30. IR (CCl₄): 2980m, 2940m, 2910m, 2880w, 2840w, 2825w, 2250w (sh), 2225w, 2130w, 2075w, 1465m, 1455w, 1440w, 1415w, 1385w, 1370w, 1365w, 1340w, 1320w, 1300w, 1275w, 1240m, 1225m, 1190m, 1180m, 1130s, 1105s, 1090s, 1050s, 1010m, 980m, 960m, 895w, 870w. ¹H-NMR (90 MHz, CCl₄): 1.00 (d, J = 7, CH₃-C(2)); 1.65 (ddd, J = 12.5, 10, 4.5, H_{ax}-C(3)); 1.88 (ddd, J = 12.5, 5, 3.5, H_{eq}-C(3)); 2.0-2.45 (m, H-C(2)); 3.2 (s, CH₃O-C(1)); 3.3-3.8 (m, 4H); 3.31 (s, CH₃O-C(4)). ¹³C-NMR: 113.77 (s); 75.03 (d); 72.73 (d); 56.52 (q); 49.34 (sept. of low intensity); 33.64 (t); 32.01 (d); 31.60 (t); 14.48 (q). MS: 256 (3), 254 (3), 253 (4), 251 (4), 221 (2), 219 (2), 193 (2), 191 (2), 165 (6), 163 (6), 152 (7), 150 (7), 139 (3), 137 (3), 111 (7), 108 (4), 105 (90), 102 (< 1), 85 (12), 81 (6), 71 (100), 59 (8), 58 (10), 57 (9), 55 (8), 45 (6), 43 (8), 41 (23), 39 (7).

(S)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-ethoxy-1-C-methoxy-2-C,4-O-dimethyl-D-ribo-hexitol (15b). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.50, $[\alpha]_{\rm D}$ = +103.2° (c = 1.1, CCI₄). IR (CCI₄): 2980s, 2940s, 2910m, 2870m, 2840w, 2830m, 1465m, 1450m, 1440m, 1415w, 1375m, 1365m, 1315w, 1270w, 1250m, 1230s, 1200m, 1190m, 1175m, 1135s, 1110s, 1100s, 1085s, 1055s, 1025s, 1010s, 970m, 915w, 875w, 845w. ¹H-NMR (90 MHz, CCI₄): 0.89 (d, J = 6.5, CH₃-C(2)); 1.18 (t, CH₃CH₂O); 1.40 (td, J = 13.5, 11, H_{ax}-C(3)); 1.6–2.15 (m, 2H); 2.95–3.85 (m, 6H); 3.23 (s, CH₃O-C(1)); 3.33 (s, CH₃O-C(4)). ¹³C-NMR (CDCI₃): 11209 (s); 76.31 (d); 74.42 (d); 58.72 (t); 56.41 (q); 47.11 (q); 34.12 (t); 33.69 (d); 32.89 (t); 15.58 (q); 14.96 (q). MS: 267 (4), 265 (4), 253 (3), 251 (3), 221 (2), 193 (1), 191 (1), 179 (1), 177 (1), 165 (6), 163 (6), 152 (4), 139 (2), 137 (2), 125 (4), 113 (12), 41 (31), 39 (7). Anal. calc. for C₁₁H₂₁BrO₄ (297.19): C 44.46, H 7.12; found: C 44.20, H 6.89.

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-[(2,2,2- ${}^{2}H_{3}$)ethoxy]-1-C-ethoxy-2-C,4-O-dimethyl-D-ribohexitol (15c). R_{f} (hexane/AcOEt 4:1) 0.55. IR (CCl₄): 2980m, 2935m, 2900m, 2870w, 2820w, 2230w, 1465w, 1450w, 1415w, 1375w, 1360w, 1270w, 1250w, 1225m, 1185m, 1145s, 1135s, 1110s, 1100s, 1080s, 1070s, 1040s, 1030s, 1010s, 965w. ¹H-NMR (90 MHz, CCl₄): 0.90 (d, J = 6.5, CH₃-C(2)); 1.17 (t, J = 7, CH₃ of eq. OEt); 1.43 (td, J = 13.5, 11, H_{ax} -C(3)); 1.6–2.1 (m, 2H); 2.9–3.8 (m, 8H); 3.32 (s, CH₃O-C(4)). MS: 270 (4), 268 (4), 267 (8), 265 (8), 221 (2), 219 (2), 207 (2), 205 (2), 193 (2), 191 (2), 179 (2), 177 (2), 165 (7), 163 (7), 152 (3), 150 (3), 134 (7), 133 (73), 125 (8), 122 (6), 113 (7), 111 (10), 105 (7), 101 (9), 99 (7), 97 (12), 95 (6), 91 (6), 88 (15), 85 (15), 83 (7), 81 (15), 79 (8), 75 (15), 74 (8), 72 (6), 71 (100), 69 (13), 67 (11), 59 (10), 58 (9), 57 (29), 56 (8), 55 (27), 53 (8), 45 (13), 43 (28), 42 (9), 41 (57), 39 (18).

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-ethoxy-1-C-methoxy-2-C,4-O-dimethyl-D-ribo-hexitol (15d). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.49, $[\alpha]_{\rm D}$ = +106.4° (c = 2.3, CCl₄). IR (CCl₄): 2980s, 2940s, 2900m, 2870m, 2835m, 2825m, 1460w, 1450m, 1440w, 1410w, 1375m, 1365m, 1315w, 1270m, 1235s, 1225m, 1190s, 1135s, 1110s, 1100s, 1085s, 1070s, 1055s, 1025s, 1010s, 1000m, 980m, 960m, 890w, 870w, 845w. ¹H-NMR (90 MHz, CCl₄): 0.88 (d, J = 6.5, CH₃-C(2)); 1.13 (t, J = 7, CH₃CH₂O); 1.43 (t, J = 13.5, 11, H_{ax}-C(3)); 1.7–2.2 (m, 2H); 3.0–3.85 (m, 6H); 3.31 (s, CH₃O-C(1)); 3.33 (s, CH₃O-C(4)). ¹³C-NMR (CHCl₃): 113.14 (s); 76.42 (d); 74.49 (d); 56.56 (q); 55.20 (t); 51.00 (q); 34.29 (t); 32.82 (d and t); 15.5 (q); 14.90 (q). MS: 267 (2), 265 (2), 253 (8), 221 (8), 221 (5), 219 (5), 193 (3), 191 (3), 165 (9), 153 (9), 152 (5), 150 (5), 139 (3), 137 (4), 130 (5), 117 (7), 116 (97), 111 (7), 89 (15), 88 (23), 87 (9), 85 (14), 81 (8), 79 (6), 72 (10), 71 (100), 69 (10), 57 (21), 56 (7), 55 (9), 45 (10), 44 (8), 43 (11), 41 (33), 39 (11), 35.5 (6).

1,5-Anhydro-6-bromo-2,3,6-trideoxy-1,1-di-C-methoxy-2-C,4-O-dimethyl-D-ribo-hexitol (15e). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.45, $[\alpha]_{\rm D} = +112.7^{\circ}$ (c = 1.6, CCl₄). IR (CCl₄): 2970m, 2940s, 2910m, 2870m, 2840m, 1460m, 1440w, 1415w, 1385m, 1360m, 1315w, 1270w, 1240m, 1225m, 1190m, 1135s, 1110s, 1100s, 1085s, 1070s, 1055s, 1025s, 1010s, 965m, 915w, 875w, 845w. ¹H-NMR (90 MHz, CCl₄): 0.88 (d, J = 6.5, CH₃-C(2)); 1.41 (td, J = 13.5, 11, H_{ax} -C(3)); 1.7-2.25 (m, 2H); 2.95-3.65 (m, 4H); 3.23 (s, ax. CH₃O-C(1)); 3.33 (s, eq. CH₃O-C(1) and CH₃O-C(4)). ¹³C-NMR (CDCl₃): 113.08 (s); 76.32 (d); 74.53 (d); 56.55 (q); 51.04 (q); 47.35 (q); 34.17 (t); 32.86 (t); 32.81 (d); 14.89 (q). MS: 253 (6), 251 (6), 221 (2), 219 (2), 207 (1), 205 (1), 193 (2), 191 (2), 179 (1), 177 (1), 171 (4), 165 (6), 163 (6), 152 (3), 150 (3), 139 (3), 137 (3), 111 (9), 103 (6), 102 (100), 85 (18), 81 (8), 79 (7), 72 (15), 71 (94), 69 (7), 59 (11), 57 (24), 55 (10), 53 (7), 45 (11), 43 (12), 41 (43), 39 (18).

(R)-1,5-Anhydro-6-bromo-2,3,6-trideoxy-1-C-(${}^{2}H_{3}$)methoxy-1-C-methoxy-2-C,4-O-dimethyl-D-ribo-hexitol (15f). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.45. IR (CCl₄): 2970m, 2940m, 2910m, 2870m, 2840w, 2825w, 2250w, 2240w, 2200w, 2130w, 2080w, 1465m, 1455m, 1445w, 1415w, 1380m, 1365m, 1320w, 1275m, 1245m, 1225m, 1190s, 1135s, 1115s, 1095s, 1065s, 1055s, 1025s, 985w, 965m, 935w, 915w, 900w, 880w, 850w. ¹H-NMR (90 MHz, CCl₄): 0.88 (s, CH₃-C(2)); 1.41 (td, $J = 13.5, 11, H_{ax}$ -C(3)); 1.7-2.25 (m, 2H); 2.95-3.7 (m, 4H); 3.32 (s, CH₃O-C(1)); 3.33 (s, CH₃O-C(4)). MS: 256 (1), 254 (1), 253 (2), 251 (2), 221 (1), 219 (1), 193 (1), 191 (1), 165 (4), 152 (3), 150 (3), 139 (2), 137 (2), 119 (4), 108 (1), 106 (5), 105 (100), 102 (<1), 85 (7), 81 (5), 71 (64), 59 (7), 58 (10), 57 (8), 55 (6), 43 (5), 41 (167), 39 (5).

Ethyl 5,6-Anhydro-2,3-dideoxy-2-C,4-O-*dimethyl-*D-ribo-*hexonate* (**32a**). R_f (hexane/AcOEt 4:1) 0.17. IR (CHCl₃): 3010w, 2990s, 2940m, 2910m, 2885m, 2830m, 1730s, 1465m, 1395w, 1380m, 1305m, 1180s, 1165s, 1140s, 1115s, 1095s, 1045m, 1025m, 970w, 945w, 920w, 895w, 860m, 850m. ¹H-NMR (90 MHz, CDCl₃): 1.17 (*d*, J = 7, CH₃-C(2)); 1.26 (*t*, J = 7, CH₃CH₂O); 1.64 (*ddd*, J = 14, 7.5, 4, H–C(3)); 2.03 (*ddd*, J = 14, 9, 6.5, H'-C(3)); 2.4-3.25 (*m*, 5H); 3.38 (*s*, CH₃O–C(4)); 4.13 (*q*, J = 7, CH₃CH₂O). MS: 202 (0.4, M^+), 171 (0.4), 160 (5), 159 (48), 157 (23), 145 (25), 141 (5), 128 (7), 127 (11), 113 (8), 111 (25), 102 (20), 101 (34), 100 (6), 99 (79), 97 (20), 88 (18), 87 (100), 86 (6), 85 (83), 81 (10), 74 (16), 73 (6), 72 (10), 71 (55), 69 (27), 67 (12), 59 (22), 58 (10), 57 (26), 56 (10), 55 (18), 53 (8), 45 (45), 43 (32), 42 (11), 41 (49), 39 (17).

Methyl 5,6-Anhydro-2,3-dideoxy-2-C,4-O-dimethyl-D-ribo-hexonate (**32b**). $R_{\rm f}$ (hexane/AcOEt 4:1) 0.13. IR (CHCl₃): 3010w, 2990m, 2960m, 2940m, 2885w, 2830w, 1730s, 1465m, 1435m, 1380m, 1170m, 1140m, 1115m, 1090m, 1040m, 990w, 965w, 935w, 895w, 860m, 845w. ¹H-NMR (90 MHz, CDCl₃): 1.20 (d, J = 7, CH₃-C(2)); 1.65 (ddd, J = 14, 7, 3.5, H-C(3)); 2.03 (ddd, J = 14, 9, 7.5, H'-C(3)); 2.4–3.2 (m, 5H); 3.40 (s, CH₃O-C(4)); 3.71 (s, CH₃O-C(1)). MS: 157 (6), 146 (5), 145 (54), 127 (5), 119 (8), 113 (9), 111 (12), 105 (6), 101 (19), 99 (7), 97 (9), 88 (24), 87 (61), 86 (6), 85 (100), 81 (5), 72 (7), 71 (22), 69 (15), 67 (7), 59 (18), 58 (5), 57 (27), 56 (6), 55 (15), 53 (6), 45 (32), 43 (17), 41 (32), 39 (12).

2,3,6-Trideoxy-6-iodo-2-C,4-O-dimethyl-D-arabino-hexonolactone (33). A solution of 48 mg (0.2 mmol) of 28 and 170 mg (1.13 mmol) of NaI in 3 ml butanone was heated to reflux for 30 min. The mixture was diluted with Et₂O, washed with 3 portions of H₂O, dried (MgSO₄) and concentrated *i.v.* Chromatography on 40 g of silica gel (hexane/AcOEt 4:1) and bulb-to-bulb distillation at 140°/0.025 Torr afforded 51 mg (88%) of 33 as a colourless oil. R_f (hexane/AcOEt 2:1) 0.25. IR (CHCl₃): 3030w, 2990m, 2930s, 2890m, 2830m, 1750s, 1460m, 1410w, 1380m, 1360m, 1335m, 1315m, 1280w, 1235w, 1165s, 1100s, 1015m, 980w, 960w, 915w, 840w. ¹H-NMR (90 MHz, CDCl₃): 1.24 (d, J = 6.7, CH₃-C(2)); 1.77 (ddd, J = 14.2, 12, 6.7, H–C(3)); 2.10 (ddd, J = 14.2, 6.7, H–C(3)); 2.82 (sext., J = 6.7, H–C(2)); 3.41 (s, CH₃O–C(4)); 3.46 (d, J = 4.5, 2H–C(6)); 3.54 (ddd, J = 12, 6.7, 3.7, H–C(4)); 4.08 (dt, J = 6.7, 4.5, H–C(5)).

(S)-1,5-Anhydro-2,3,6-trideoxy-1-C-ethoxy-6-iodo-1-C-methoxy-2-C,4-O-dimethyl-D-arabino-hexitol (35). The intermediate iodide 35 obtained from 13b by the above-mentioned method was purified by flash chromato-graphy (hexane/AcOEt 19:1). R_f (hexane/AcOEt 4:1) 0.39. IR (CCl₄): 2980s, 2935s, 2900m, 2815m, 1465m,

1455m, 1445m, 1415w, 1410w, 1385m, 1380m, 1370m, 1350w, 1335w, 1315w, 1295w, 1275w, 1240s, 1225m, 1200m, 1175s, 1110s, 1080s, 1045s, 1015m, 985s, 960m, 910w, 895w, 860w. ¹H-NMR (90 MHz, CCl₄): 1.01 (d, J = 7, $CH_3 - C(2)$; 1.18 (t, J = 7, $CH_3 CH_2 O$); 1.55–2.35 (m, 3H); 3.05–3.75 (m, 6H); 3.20 ($s, CH_3 O - C(1)$); 3.32 (s, CH₃O-C(4)). MS: 344 (0.3, M⁺), 313 (2), 299 (1), 267 (2), 265 (1), 211 (3), 185 (3), 171 (4), 130 (3), 125 (5), 116 (53), 111 (7), 102 (5), 97 (5), 89 (7), 88 (13), 85 (11), 81 (6), 72 (8), 71 (100), 59 (10), 57 (15), 56 (5), 55 (8), 45 (8), 43 (9), 41 (23), 39 (5).

Run ^a)	Starting materials	Products ^b)	Ratio of products [%]		
			at 80°	at 50°	at r.t.
la	13b	14b/14a		32:68	
1b ^c)				31:69	
$2a^{d}$)				32:68	
$(2b^{c})^{d}$				28:72	
3a			49 : 51	34:66	
3b°)			50 : 50	40:60	
3c ^e)			48:52	only traces	
				(1:3)	
4				35:65	29:71
5	13d	14a/14b	63:37	63:37	62:38
6a			66:33	66:34	66 : 34
6b ^f)			65:35		
6c			68 : 32 ^g)		
6d ^f)	14b	14b/14a/16b	98.7:0.3:1		
7	15b	16b/16a	53:47	54:46	46 : 54
8	15d	16a/16b	70:30	71:29	71:29
9a	13d/15b	14a/14b	69:31	72:28	66 : 34
	•	16b/16a	57:43	56:44	50 : 50
9b	13b/15d	14b/14a	47:53	46:54	37:63
		16a/16b	71:29	69:31	68 : 32
10a	13f	14d/14b ^h)	65:35	63:67	64 : 36
10b	15f	16d/16b ^h)	69:31	65:35	63:37
11a	13c	14c/14a ⁱ)	67:33	73:27	78 : 22
11b	15c	16c/16a ⁱ)	78:22	76:24	77:23
12a	17	18/19	18:82 ^k)	21 : 79 ¹)	
12b	17	18/19	18:82 ^k)	22 : 78 ¹)	
12c	17	18/19	18:82 ^k)	22 : 78 ¹)	

Table 4. Product Ratios of the Reactions of 13, 15 and 17 with NaI/Zn

a) Identical figure means: the reactions were made with the same solvents and reagents.

^b) Unless otherwise stated, the ratio of products was determined by GC.

c) The reaction with Zn was performed in the presence of 50 µl of pyridine.

ď) The black powdered Zn was prepared from K and ZnBr₂ in a ratio of 2.45 to 1.

e) Without NaI.

ť) The reaction with Zn was performed in the presence of 100 µl of EtOH.

g) Starting from 20 mg of 13d, 17 mg of crude product was obtained. Redistillation of the evaporated Et₂O afforded further 0.5 mg of product (14a/14b 68:32).

h) The ratio of products was determined by integration of the singulets at 3.68 ppm ($CH_3O-C(1)$) and 3.26 ppm (CH₃O-C(4)) in the ¹H-NMR (Varian FT-80).

i) -The ratio of products was determined by GC/MS: integration of the peaks at m/z 102 and 105 (ethyl and trideuterioethyl propionate).

^k) At reflux temp.

¹) At 60°. General Method for the Reduction of the Ortholactones 13 and 15. A solution of 5–10 mg (0.03 mmol) of ortholactone and a 20-fold excess of NaI (100–200 mg) in 1 ml of butanone was stirred at 80° for 30 min and then allowed to cool down to r.t. After addition of 1 ml of a freshly prepared suspension of black powdered Zn in anh. THF [29], the resulting mixture was stirred at 80° (30 min), 50° (60 min) or r.t. (4–6 h), respectively. After addition of 5 ml of 1 m NaHCO₃ to the ice-cold mixture, the product was extracted with 3 portions of Et₂O. The org. layer was dried (K_2CO_3) and concentrated at 40°/300 Torr. The residue was dissolved in Et₂O, treated with charcoal, and filtered through *Celite*. After evaporation of the solvent at 40°/300 Torr, the crude product (5–10 mg) was analyzed (GC, ¹H-NMR, or GC/MS). The exper. details are listed in *Table 4*.

The Reduction of 17 with NaI/Zn. Analogous conditions as for the reduction of the ortholactones were used (reaction time: 2 h at 100 and 4 h at 60°). The results are listed in Table 4.

Methyl (2S,4S)-4-*Methoxy-2-methylhex-5-enoate* (14b). A mixture of 173 mg (0.73 mmol) 28 and 585 mg (8.9 mmol) of powdered Zn [1] [4] in 10 ml of PrOH/H₂O 95:5 was heated to reflux for 60 min. The mixture was diluted with AcOEt, washed with 1M H₂SO₄ (1×) and brine (until the washings were neutral), dried (MgSO₄), and concentrated *i.v.* to afford 119 mg of 14e. After esterification with CH₂N₂, chromatography on 40 g of silica gel (hexane/AcOEt 9:1) and subsequent bulb-to-bulb distillation at 90°/12 Torr gave 88 mg (70%) of 14b as a liquid. R_f (hexane/AcOEt 4:1) 0.37, R_t (GC) 6.58 min, $[\alpha]_D = +0.9^{\circ}$ (c = 3.4, CHCl₃). IR (CHCl₃): 3080w, 3020w, 3005m, 2980m, 2950m, 2940m, 2880w, 2850w, 2830w, 1730s, 1645w, 1465m, 1435m, 1420w, 1380m, 1370w, 1285m, 1195m, 1170s, 1130m, 1090s, 1040w, 995m, 965w, 930m, 855w. ¹H-NMR (90 MHz, CDCl₃): 1.18 (d, J = 7, CH₃-C(2)); 1.47 (ddd, J = 13.5, 7, 5, H-C(3)); 2.02 (dt, J = 13.5, 7.5, H'-C(3)); 2.59 (br. *sext.*, J = 7, H-C(2)); 3.26 (s, CH₃O-C(4)); 3.56 (tdd, J = 7.5, 5, 1, H-C(4)); 3.68 (s, CH₃O-C(1)); 5.05–5.4 (m,2H-C(6)); 5.68 (ddd, J = 18.9, 7.5, H-C(5)). ¹³C-NMR (CDCl₃): 176.74 (s); 138.11 (d); 117.23 (t); 80.83 (d); 56.10 (q); 51.36 (q); 39.38 (t); 36.26 (d); 17.33 (q). MS: 157 (0.3), 141 (4), 140 (1), 125 (2), 113 (6), 88 (8), 85 (25), 84 (5), 81 (6), 72 (6), 71 (100), 59 (4), 55 (6), 41 (35), 39 (5). Anal. calc. for C₉H₁₆O₃ (172.22): C 62.77, H 9.36; found: C 62.87, H 9.54.

Ethyl (2S,4S)-4-*Methoxy*-2-*methylhex*-5-*enoate* (14a). As described above, 195 mg (0.83 mmol) of **28** and 630 mg (9.7 mmol) of powdered Zn in 10 ml of PrOH/H₂O 95:5 afforded 145 mg of **14e** as a yellowish oil. The solution of crude **14e**, 300 µl of Et₃N, and 1 ml of EtBr in 3 ml of HMPA was kept for 30 min at 60°. The mixture was diluted with Et₂O, washed with 1M NaHCO₃ (3×), dried (MgSO₄), and concentrated at 40°/400 Torr. Chromatography on 20 g of silica gel (hexane/AcOEt 9:1) and subsequent bulb-to-bulb distillation at 100°/12 Torr gave 62 mg (40%) of **14a** as a liquid. *R*_f (hexane/AcOEt 4:1) 0.41, *R*_t (GC) 7.71 min, $[\alpha]_D = -1.9^\circ$ (*c* = 1.5, CHCl₃). IR (CHCl₃): 3080w, 3020w, 2985m, 2940m, 2910m, 2880w, 2830w, 1725s, 1640w, 1460m, 1420w, 1380m, 1180s, 1090s, 1035w, 1025w, 980m, 965w, 930m, 865w. ¹H-NMR (90 MHz, CDCl₃): 1.17 (*d*, *J* = 7, CH₃-C(2)); 1.25 (*t*, *J* = 7, CH₃CH₂O); 1.47 (*ddd*, *J* = 13, 5, 6.7, 5.5, H-C(3)); 2.04 (*dt*, *J* = 13, 5, 7.5 (CH₃CH₂O); 5.05-5.35 (m, 2H); 5.70 (*ddd*, *J* = 18, 9, 7.5, H-C(5)). ¹³C-NMR (CDCl₃): 176.33 (*s*); 138.17 (*d*); 117.25 (*t*); 80.85 (*d*); 60.05 (*t*); 56.08 (*q*); 39.27 (*t*); 36.31 (*d*); 17.34 (*q*); 14.24 (*q*). MS: 141 (6), 125 (2), 113 (7), 102 (6), 85 (23), 84 (5), 81 (7), 74 (8), 72 (6), 71 (100), 55 (6), 43 (5), 41 (32), 39 (5). Anal. calc. for C₁₀H₁₈O₃ (186.25): C 64.49, H 9.74; found: C 64.70, H 10.00.

Methyl (2R,4S)-4-*Methoxy-2-methylhex-5-enoate* (16b). The reaction of 20 mg of 15e with NaI/black powdered Zn according to the above-mentioned general method gave 13 mg of 16b, which was purified by TLC (hexane/AcOEt 4:1). R_f (hexane/AcOEt 4:1) 0.39. R_1 (GC) 6.15 min. IR (CHCl₃): 3070w, 3020w, 2980m, 2950s, 2930s, 2870m, 2850m, 2820w, 1730s, 1460m, 1435m, 1420w (sh), 1380m, 1170m, 1105m, 1080s, 1050m, 990m, 970w, 930m, 905w, 845w. ¹H-NMR (90 MHz, CDCl₃): 1.17 (d, J = 7.5, CH₃--C(2)); 1.5-2.1 (m, 2H); 2.62 (br. sext., J = 7.5, H-C(2)); 3.26 (s, CH₃O-C(4)); 3.54 (td, J = 7.3, 5, H-C(4)); 3.68 (s, CH₃O-C(1)); 5.05-5.35 (m, 2H); 5.69 (ddd, J = 18, 9, 7.3, H-C(5)). MS: 157 (0.5), 154 (1), 141 (4), 125 (3), 113 (9), 88 (11), 85 (32), 81 (12), 79 (6), 77 (6), 72 (11), 71 (100), 59 (6), 57 (10), 55 (15), 53 (8), 45 (6), 44 (15), 43 (22), 42 (6), 41 (57), 39 (18), 35.5 (12).

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